Overview
The 7773 Mounting is available with the widest available electrode, preamplifier, automatic temperature compensator, and mounting assembly options. Capabilities include state-of-the-art ISFET technology with Honeywell Durafet® electrode options. These truly solid state sensors feature exceptionally fast response and a low impedance signal right from the sensing element that is virtually unbreakable. An improved packaging design allows the Durafet II electrode to be used in a wide variety of process applications.

Description
Overall 7773 Mounting capabilities encompass the industrial measurements of pH, ORP, specific ion, and temperature in a flow or submersion configuration. Wetted material choices include 316 stainless steel, glass-fiber reinforced polypropylene or Ryton® (Phillips Petroleum tradename for polyphenylene sulfide), for use in corrosive solutions at pressures up to 1034 kPa (150 psig) and temperatures up to 130°C (266°F). The 7773 is available in seven configurations; change between flow- and submersion-type mounting requires substitution of only one part.

Features
- Durafet II Ion Sensitive Field Effect Transistor (ISFET) Electrode options
- Universal mounting—most parts interchangeable between flow and submersion configurations
- Widest range of electrode options
- Combined pH, ORP and temperature measurement options in one mounting with UDA2182 Analyzer
- Ultrasonic electrode cleaning options
- Corrosion-resistant polymer and 316 stainless steel housing with integral preamplifier
- FM approved for Class I, Div 1, Group A, B, C, D locations with APT Transmitter and barriers; suitable for Division 2 locations with UDA2182 analyzers
- NEMA 4X, IP65 watertight and corrosion-resistant flow, and NEMA 6, IP68 submersible ratings

Preamplifier
Housed within the 7773 Mounting, the preamplifier accepts input from electrodes and temperature compensator through a sealed connector and terminals. Preamplifier circuitry is hermetically sealed against moisture and electrically shielded by its metal enclosure. A unique guarded circuit protects the high impedance glass electrode input, providing a thousand-fold decrease in sensitivity to electrical leakage under the potentially dirty, humid conditions of actual usage. The amplified signal can be sent over ordinary unshielded wire in excess of 305 m (1000 ft.) to the Honeywell measuring instrument.

The Durafet II electrode cap adapter option provides quick disconnect at input and output.
Preamplifier systems have high immunity to ground loop noise and spurious RF signals. Grounded and ungrounded solutions can be measured. Lightning protection is included in all preamplifiers. This is important when the mounting will be in a location subject to frequent lightning activity. It provides substantial protection by dissipating moderately destructive surge currents through the electrodes but cannot prevent failure caused by very near strikes.

**Electrode Cleaning**

Unattended automatic fluid cleaning and calibration of electrodes used with Honeywell 9782 Analyzers can be provided.

A continuously operating ultrasonic cleaner is optional with the 7773 Mounting to reduce maintenance caused by fouling or coating of the electrodes and particulate matter. It is less effective with oily or other resilient coatings that tend to absorb ultrasonic energy.

The ultrasonic cleaner consists of a transducer that fits within the 7773 between the electrodes with an integral 9 m (30 ft.) cable that runs directly to the 120/240 Vac-powered, NEMA 4, wall-mounted generator. It may be specified in Table 1 as part of a new mounting or ordered as a retrofit kit with 316 stainless steel (Kit 31002466) wetted parts. Ultrasonic cleaning is not recommended for use with Durafet II II or antimony electrodes.

**Wetted Materials**

Polypropylene offers the advantage of a light weight, tough plastic with good chemical resistance at low cost. Polypropylene may be weakened by some organic solvents and chlorine but is recommended for all general-purpose applications.

Ryton (polyphenylene) provides excellent chemical resistance and higher temperature and pressure ratings than polypropylene at moderate cost. Ryton is somewhat brittle and does not tolerate rough handling.

316 Stainless steel offers ruggedness, and the highest pressure ratings.

**pH, ORP Electrodes and Temperature Compensators**

Durafet II II combination and measuring electrodes use the new ISFET (Ion Sensitive Field Effect Transistor) sensing element with especially fast response. Durafet II II sensors produce a low impedance pH signal for outstanding reliability even at low temperatures and they experience no sodium error or ORP interference. The combination Durafet II II electrode incorporates a reference electrode with replaceable KCI gel fill for long life.

All Durafet II II electrodes include an integral automatic temperature compensator for conventional Nernst electrode compensation. Because compensation is performed in the preamplifier, no separate compensator is used and no temperature display can be provided at the measuring instrument.

Conventional pH measuring electrodes used with the 7773 mountings are useable over a wide pH range. These sensitive, rugged electrodes have quick disconnect cable connections. Glass membrane formulations are available for a variety of temperature ranges. The 7773 mounting and UDA2182 are compatible with most 1/2” dia. ion-selective electrodes.

**Reference electrodes** are filled with a KCl slurry or a long-lasting viscous KCl gel. The gel is recommended for general-purpose use, especially for applications involving severe contamination, temperature or pressure cycling, continuous high temperatures, and dry periods. The Ryton electrode is virtually unbreakable and has an easily replaced porous-plug junction of ceramic. The glass body reference electrode has the porous plug sealed into the tube and the cap and internal element are removable for maintenance.

Meredian® Combination Electrodes comprise a rugged, virtually unbreakable, chemically-resistant Ryton body with a sealed, non-refillable long-lasting gel-type KCI diffusion reference electrode and a central element with a pH glass membrane designed for durability. The unique geometry of the annular ceramic reference junction permits making accurate, continuous pH measurements in the presence of high solution currents.

Automatic temperature compensators correct for the measuring electrode temperature coefficient. With microprocessor-based instruments they can also correct for the change in ionization of pure water samples, providing solution temperature compensation to 25°C. Temperature compensation is not used in ORP systems.
## Specifications

### 7773 Mounting Specifications

<table>
<thead>
<tr>
<th>Application</th>
<th>Flow service in moderately pressurized lines or atmospheric discharge*</th>
<th>Flow service in High-pressure lines**</th>
<th>Submersion service in open tanks or process vessels. Submersion depth: up to 61 m (200 ft.) with preamplifier; up to 3m (10 ft.) without preamplifier</th>
</tr>
</thead>
<tbody>
<tr>
<td>Materials:</td>
<td>Polypropylene, Ryton</td>
<td>316 SS with Polypropylene Cover**</td>
<td>Polypropylene, Ryton</td>
</tr>
<tr>
<td>Cover,</td>
<td></td>
<td>316 SS</td>
<td></td>
</tr>
<tr>
<td>Connecting</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>Ring, Flow</td>
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<td></td>
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<tr>
<td>Chamber and</td>
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<tr>
<td>Guard</td>
<td></td>
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</tr>
<tr>
<td>Maximum</td>
<td>689 kPa (100 psig), 60°C (140°F); 345 kPa (50 psig), 80°C (176°F)</td>
<td>1034 kPa (150 psig), 80°C (176°F); 552 kPa (80 psig), 130°C (266°F) ****</td>
<td>689 kPa (100 psig), 80°C (176°F); 552 kPa (80 psig), 110°C (230°F)***</td>
</tr>
<tr>
<td>Pressure</td>
<td>515 kPa (75 psig), 80°C (176°F); 345 kPa (50 psig), 100°C (212°F)</td>
<td>316 kPa (150 psig), 80°C (176°F); 552 kPa (80 psig), 130°C (266°F) ****</td>
<td>689 kPa (100 psig), 80°C (176°F); 552 kPa (80 psig), 110°C (230°F)***</td>
</tr>
<tr>
<td>Temperature</td>
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</tr>
<tr>
<td>of Assembly</td>
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<td></td>
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<tr>
<td>only</td>
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<td></td>
</tr>
<tr>
<td>Sample flow</td>
<td>56.8 L/min. (15 gpm) max. Lower flow rates for viscous solutions,</td>
<td>—</td>
<td></td>
</tr>
<tr>
<td>rate</td>
<td>abrasives and high-purity water.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Installation</td>
<td>Mounting Kit supplied for wall or other flat-surface mounting.</td>
<td>3/4” pipe support in tank (pipe not supplied). Use plastic pipe with plastic</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Sample connections 3/4” NPT, female inlet and outlet.</td>
<td>housing.</td>
<td></td>
</tr>
<tr>
<td>Weight</td>
<td>1.4 kg (3 lb.) 1.87 kg (4 lb.) 2.7 kg (6 lb.) 2.3 kg (5 lb.)</td>
<td>1.4 kg (3 lb.) 2.7 kg (6 lb.) 1.87 kg (4 lb.)</td>
<td></td>
</tr>
</tbody>
</table>

* Satisfactory for high-purity water down to approximately 5 μmhos/cm at less than 0.3 liter per minute flow.
** Conforms to A.P.I. and ASME codes for 150-psig operation. Recommended for use in high-purity water where ultimate stability is required.
*** If mounting is used above 110°C (230°F), electrodes and temperature compensator must be glass-bodied and preamp cannot be located in mounting. specify 20 for Table I and order an appropriate preamp module as a separate item.
**** For CRN approval maximum pressure with 516SS cover is 65 psig; maximum pressure with polypropylene cover is 45 psig.

### Relative Humidity Limit

Usable at 100% R.H.

### Electrode Support

Ryton

### O-Rings

Viton A is standard. Available in ethylene-propylene rubber (E.P.M.) Table IV = 301.

### O-Ring Washers

Polypropylene (not in contact with sample).

### Compression Nut

Delrin (not in contact with sample).

### Dimensions

Approximately 102 mm OD x 279 mm long (4” x 11”).

### Electrical Connections and Immersion Support Pipe

3/4” NPT female.

## Electrode Specifications

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Electrode Type</th>
<th>CONSTRUCTION</th>
<th>Temp. Range</th>
<th>Pressure Limit</th>
<th>Electrode Termination</th>
</tr>
</thead>
<tbody>
<tr>
<td>51204976-002</td>
<td>Durafet II pH Measuring Only (0-14 pH)</td>
<td>None FET Ryton</td>
<td>-10 to 110°C (14 to 230°F)</td>
<td>100 psig @ 110°C, 150 psig @ 80°C</td>
<td>Quick disconnect cable to electrode and preamplifier</td>
</tr>
<tr>
<td>31117390</td>
<td>Glass pH Measuring—General Purpose</td>
<td>KCI &amp; Buffer glass glass</td>
<td>10 to 80°C (50 to 176°F)</td>
<td>100 psig @ 110°C, 150 psig @ 80°C</td>
<td>Screw cap</td>
</tr>
<tr>
<td>31117399</td>
<td>Antimony pH Measuring (2-11 pH range) recommended where fluorides are present below 5 pH</td>
<td>None antimony Ryton</td>
<td>5 to 75°C (41 to 167°F)</td>
<td>150 psig @ 75°C</td>
<td>Screw cap</td>
</tr>
<tr>
<td>31117481</td>
<td>Reference—General Purpose, long life</td>
<td>KCl gel repl. ceramic Ryton</td>
<td>-5 to 110°C (23 to 230°F)</td>
<td>50 psig @ 110°C, 150 psig @ 60°C</td>
<td>6” wire; spade lug</td>
</tr>
<tr>
<td>31035832</td>
<td>Reference (double-junction)—Sulfide-containing processes</td>
<td>NH₄NO₃ ceramic Ryton</td>
<td>-5 to 110°C (23 to 230°F)</td>
<td>50 psig @ 110°C, 150 psig @ 60°C</td>
<td>6” wire; spade lug</td>
</tr>
<tr>
<td>51204976-001</td>
<td>Durafet II pH Combination; Meas. Ref. &amp; temp. compensator (0-14 pH)</td>
<td>KCI gel FET Ryton</td>
<td>-10 to 110°C (14 to 230°F)</td>
<td>100 psig @ 110°C, 150 psig @ 80°C</td>
<td>Quick disconnect cable to electrode and preamplifier</td>
</tr>
<tr>
<td>31117486</td>
<td>Glass pH Combination; Meas. &amp; Ref.—General Purpose</td>
<td>KCI gel meas.: glass Ref.: ceramic Ryton</td>
<td>10 to 100°C (50 to 212°F)</td>
<td>30 psig @ 100°C, 100 psig @ 60°C</td>
<td>Screw cap</td>
</tr>
<tr>
<td>31020751</td>
<td>ORP Combination; Meas. &amp; Ref.—for Chrome treatment</td>
<td>KCI gel meas.: glass Ref.: ceramic Ryton</td>
<td>-5 to 130°C (23 to 266°F)</td>
<td>30 psig @ 100°C, 100 psig @ 60°C</td>
<td>12’ cable; tinned</td>
</tr>
</tbody>
</table>
## Electrode Specifications

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Electrode Type</th>
<th>CONSTRUCTION</th>
<th>Temp. Range</th>
<th>Pressure Limit</th>
<th>Electrode Termination</th>
</tr>
</thead>
<tbody>
<tr>
<td>31020749</td>
<td>ORP Combination; Meas. &amp; Ref.—for Chrome or Cyanide treatment</td>
<td>KCl gel meas.: gold Ref.: ceramic</td>
<td>-5 to 100°C (23 to 212°F)</td>
<td>30 psig @ 100°C; 100 psig @ 60°C</td>
<td>12’ cable; tinned</td>
</tr>
<tr>
<td>31152137</td>
<td>Auto. Temperature Compensator—Use with Honeywell analog-based inst., 721 ohms at 25°C</td>
<td>None None Ryton</td>
<td>-5 to 110°C (23 to 230°F)</td>
<td>150 psig @ 110°C</td>
<td>6” 2-wire; spade lugs</td>
</tr>
<tr>
<td>31022289</td>
<td>Auto. Temperature Compensator—Use with Honeywell microprocessor-based inst., 8550 ohms at 25°C</td>
<td>None None Ryton</td>
<td>-5 to 110°C (23 to 230°F)</td>
<td>150 psig @ 110°C</td>
<td>6” 2-wire; spade lugs</td>
</tr>
</tbody>
</table>

**Distributor:**

For more information, contact Honeywell sales at 1-800-343-0228.

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**Honeywell Process Control**

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